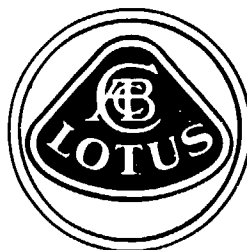


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ACTIVE TECHNOLOGY REPORT

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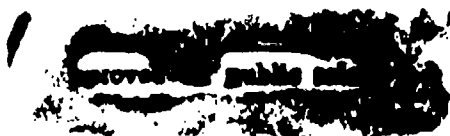
TRACK TENSIONING PROGRAMME FOR TACOM ON THE ACTIVE
SUSPENSION SCORPION (P3) TANK

390C 94-23287

Report Number - 2809/94

22nd June 1994

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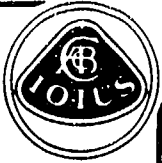


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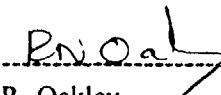
ACTIVE TECHNOLOGY REPORT

**TRACK TENSIONING PROGRAMME FOR TACOM ON THE ACTIVE
SUSPENSION SCORPION (P3) TANK**

REPORT NO. 2809/94 - Final Report

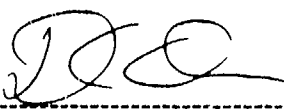
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ACTIVE TECHNOLOGY REPORT

TRACK TENSIONING PROGRAMME FOR TACOM ON THE ACTIVE SUSPENSION SCORPION (P3) TANK

Summary

This report is in two sections and covers the two outstanding contracts with TACOM with regard to hydraulic system improvement and the implementation and testing of Active track tensioning on the Active Suspension Scorpion (P3) tank.

Section 1 (contract number DAJA45-93-M-0421) covers the specification of an improved control valve plus the design, manufacture and installation of new valve manifolds. The contract also covers the hydraulic commissioning of the vehicle up to the 3rd September 1993. This work was completed on schedule and was necessary in order to complete the main programme described in Section 2.

Section 2 (contract number DAJA45-92-C-0001) forms the final (eighth) report under this contract number for the implementation and testing of Active track tensioners.

Active track tensioning, as has been shown by DRA data (taken at the tank trials in November 1993), offers ride performance improvements over an uprated passive vehicle and also over the Active suspension vehicle with fixed tensioners. However, it is believed that software corrections made after the trials and the implementation of alternative algorithm ideas, could further improve the vehicle ride performance.

Much improved system reliability, due to the hydraulic work carried out prior to the trials, has been a cornerstone to the vehicle performance and ride data collection.

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1. Vehicle Servicing Contract DAJA45-93-M-0421

1.1 Introduction

Contract DAJA45-93-M-0421 was awarded by TACOM to Lotus for the improvement of the suspension actuator manifolds fitted to the Scorpion P3 vehicle. This followed a period of high attrition for servovalves combined with the general level of difficulty in servicing the valves due to the design of the manifolds.

1.2 Contract Objectives (as Defined Within the Contract)

- The design and specification of a new valve assembly for the Scorpion test vehicle's Active suspension units, followed by installation and commissioning of the new units.
- A new manifold will be designed to accommodate both the current power valve and an externally mounted bypass valve. The design will accommodate the current interface connections with the existing hoses and electrical connections and will form a direct replacement for the existing units.
- The new components will be installed in the vehicle and basic operational tests will be conducted, i.e. electrical continuity and hydraulic pressure tests.
- Using the existing energy saving suspension system software, the performance of the new installation will be tested and verified and any initial problems rectified.

1.3 Action Taken

A manifold was designed to mount both the power and bypass valves at each actuator. During the design process a three dimensional CAD model was created to ensure ports and drillings did not clash. The internal design also ensured that drillings were as direct as possible and were of maximum diameter.

Four manifolds were machined and five bypass valves procured. The manifolds were mounted in the vehicle to give best possible access to fittings and to provide good flow paths. All hydraulic lines on the vehicle were flushed through the manifolds and the system filter replaced. Hydraulic connections were pressure tested and valves were cycled to ensure that they were fully operational and had correct polarity.

During this period it was found that the relief valves for the suspension actuators had been connected to the incorrect side of each actuator. This had led to the failure of valves due to overpressurising and was corrected.

All work was completed successfully prior to the vehicle trials described in Section 2.



2. Track Tensioning Contract (DAJA45-92-C-0001)

2.1 Introduction

This section of the report describes the tuning and testing of the Scorpion P3 tank fitted with Active suspension and Active track tensioners. The testing took place between 1st and 12th November 1993 at DRA's Barnsfield Heath test site located at Hurn, Dorset, England. The report format is a chronological work log to enable easier correlation between the DRA data runs and the parameter sets described in Appendix 4. In addition to the trials log is an explanation of control software changes that have taken place; firstly, prior to the trials and during the commissioning phase of the vehicle in September/October 1993 (Appendix 1); secondly, as a direct result of running the vehicle at the trials (Appendix 2); and finally, as a result of writing the strategy book - requiring detailed inspection of the software (Appendix 3).

2.2 Trial Objectives

The aims of the trials at Hurn were to ensure that the Active suspension and track tensioning systems were operating as designed. DRA were to collect data to determine the relative performance between passive and Active track tensioners. Analysis by DRA of the data following the trials would then provide the results.

2.3 Trial Procedure

Data collection runs were made in both directions of the random course at each speed increment, starting at 5 kph and increasing in 3 kph steps until it was jointly decided that the inputs to the vehicle were moderately severe. This was carried out with the vehicle in different system configurations. Higher speed runs were conducted at a later stage once all low speed data had been collected. This was to ensure maximum survivability of the tank.

The intended programme of data runs was to start with baseline Active suspension parameters with fixed track tension. This was followed by Active suspension with variable modal damping implemented (still with fixed track tension). Finally, data was collected with Active track tensioning introduced.

Active suspension system parameters were to be initially as setting "E" which DRA stated had given the best ride performance in previous trials. The key parameters that formed this setting were inserted in the initial parameter set, the remainder being either "historically" fixed or modified from previous numbers to cater for recent changes in the control software. This formed the baseline condition for testing.

Data was acquired through the Active controller and PC on occasions for diagnostic purposes.



2.4 Trial Worklog

Monday 1st November

The tank arrived at Hurn. The Active tensioners were depressurised, two links removed from each track and the Active tensioners were re-charged to 100 bar.

Tuesday 2nd November

In the morning the operation of system was briefly checked. The initial parameter set was downloaded and saved to the file 2-1.PAR. The parameters included -3000 in Preq (pitch requirement - nose upwards) and fixed gain bypass valve linearisation (GnB) function. The tensioners at this ride height were locked off after the left and right hand tensioner loads (FTenL and FTenR) were set by adjusting left and right hand required tensioner displacement (XreqTL and XreqTR) to approximately -250 counts each. This equates to approximately 8.6 kN with the load cell scalings of 0.029 counts/N. The vehicle ride height was checked by DRA with zero Preq which gave front = 883 mm, rear = 890 mm, measuring from the underside of the track shield to ground.

On the random course the 5 kph runs were made followed by one run of 8 kph. It was observed that there was little bump travel at the rear actuators which was thought to be detrimental to the ride.

Wednesday 3rd November

The tensioners were set up again to have approximately -250 counts of load at a different ride height set-up of Preq = -2000 and Hreq (heave requirement) = -1000. This would have actuator stroke benefits at the rear but still keep the nose of the vehicle raised to avoid sprocket impacts. Parameters were saved as 3-1.PAR.

Much vibration was noticed from the interior of the vehicle when the engine was idling and the system pressured, and whilst this was being investigated it was noticed that the RHR suspension power valve had a bulging torque motor cap. This is one sign of an internal failure of the valve. The valve was removed and replaced by a spare. On returning the faulty valve to Moog, they informed us that the valve was in perfect working order but had previously failed and been reassembled with the same distorted torque motor cover.

Rain delayed proceedings but a repeat of the previous day's 5 kph runs in both directions of the random course was made.



Thursday 4th November

It was decided again to modify the ride height parameters with the rear again lifted a little to increase bump travel ($H_{req} = -2000$, $P_{req} = -1000$). Track tension, through the use of X_{reqTL} and X_{reqTR} , was set as before. These parameters were saved as 4-1.PAR.

One complete set of (low speed) data was taken, i.e. 5, 8, 11 and 14 kph with fixed tensioners and constant modal damping. After these data runs, a check was made on the tightness of the power and bypass valve securing bolts. These had worked their way loose due to thermal effects and were re-tightened.

The Active RPM signal failed during this data set and towards the end, the dump solenoid opened several times whilst the tank was stationary. This may have been due to temporary drops in supply voltage to the solenoid. The fault occurred once or twice more during the trial period but not whilst the vehicle was moving and hence was not a factor during the data runs and ride evaluation.

Bdrycf (the boundary value for the software bumpstop for front actuators in compression - the parameter reflects the displacement at which the bumpstop starts taking effect in units of 8 times actuator displacement) was moved from 0 to 5000 to allow the variable damping space to work. A complete low speed (5 to 14 kph) set of data runs was carried out with variable modal damping enabled. This set was with power valve only operation on the LHR after the bypass valve's response became "sticky" (i.e. probably contaminated).

By the last 14 kph run it was apparent that the vehicle was operating asymmetrically left to right and the ride quality was visibly bad. Upon investigation the tensions in the tracks had drifted, the left hand tension greater than the right hand. The reason for this was probably due to a marginally incorrect bias on one of the tensioners. [As fluid and valve temperatures change, so do the flow characteristics of the valve and the null position may shift by a few counts. The tensioners during the trials were run with fixed bias values].

Friday 5th November

The RHF power valve was replaced as a precautionary measure because the mounting lugs which are part of the torque motor cap had become severely distorted due to repeated high bolt torque.

The LHR bypass valve was removed and replaced by a spare, whose bias value ($B3biasm$) was determined at +50 counts by a manual bias evaluation.

The RPM signal was fixed and was found to be due to a bad Lemo connection at the junction box.



The LHR actuator also had a squeak from the rear mounting bush, which was improved by lubrication.

The tensioners were set and locked for another run with variable damping operating. XreqTL and XreqTR were adjusted until FTenL and FTenR were both approximately -250 counts and parameters were saved as 5-2.PAR. A complete low speed data set was taken up to 14 kph with the system appearing to operate symmetrically and consistently. This was a repeat of the previous day's data with fixed tensioners and variable modal damping.

Monday 8th November

The engine had been removed on the Saturday to correct a leak in one of the gearbox to oil cooler hoses and to repair a broken alternator mounting. By the end of Monday the vehicle was running again.

Tuesday 9th November

The tensioner fluid charges were checked, the right hand tensioner being down to 80 bar. It was thought that this may be due to gas pressure leakage, so the fluid was allowed to depressurise, and the gas spring pressure was checked at 30 bar (i.e. no change). The tensioner fluid was then charged to 100 bar.

At the random waves 2 complete runs of low speed (5, 8, 11 and 14 kph) data were collected. Initially, this was with Active track tensioning and fixed modal damping (9-2.PAR) followed by Active tensioning with variable modal damping (9-3.PAR).

A valve was heard to be "singing" intermittently towards the end of these data runs. This occurs when the flexure tube within the valve oscillates. It was thought to be the left hand tensioner valve (located on the right hand side of the vehicle) and it was replaced.

Because of the ease with which the vehicle had managed the random course at 14 kph, it was decided to conduct 17 kph tests with each of the four conditions, i.e. track tensioning fixed and Active with modal damping fixed and variable.

It was noticed during these runs that the pitch control performance of the vehicle was improved with Active tensioning implemented and the front sprocket did not impact the test surface at points on the course where it had done with locked track tensioners.

It was felt that additional parameter tuning would be beneficial before testing the vehicle at higher speeds.



Wednesday 10th November

Wednesday morning was devoted to tuning the Active system without DRA data collection, with the aim of defining a parameter set that would enable the tank to traverse the random wave course at 20 kph (or faster). Because it had been observed that at 17 kph with a "non-optimised" set-up the front sprocket could ground, initial parameter tuning and evaluation took place at 14 kph.

Run 1: Parameters as optimised the previous day with variable modal damping, Active track tensioning with the tensioner forces set at approximately -250 counts.

Run 2: Track tension reduced such that tensioner forces were -190 counts statically. This did little to improve the vehicle visually, but the driver believed it to give a softer ride.

Run 3: As above but Hreq lowered to -1500 with Bdrycf reduced from 5000 to 0. The change in ride height caused the front sprocket to be closer to grounding but the bumpstop boundary change was believed to be beneficial.

Run 4: Hreq returned to -2000 and the left and right hand tensioner gains (GTenL and GTenR) raised to 15,000. This proved to be a good run but appeared a little asymmetric towards the end. The fluid pressures in the tensioners were checked (LHS - 112 bar, RHS - 95 bar). The left hand tensioner pressure was relieved to about 103 bar and the right hand tensioner was pumped up to this amount.

Run 5: For the purpose of further protecting the front sprocket, OPFcf (output factor, compression, front) was lowered from 24,000 to 22,000 and the run was made at 20 kph. On the return journey (which every time appeared more severe than the forwards journey) the front sprocket crashed in a couple of places.

Run 6: Variable modal damping parameters modified. Pfmn (filtered pitch force, lower threshold) was lowered from 6000 to 5000, IPCcMn (minimum inverse pitch damping) was lowered from 2000 to 1000 and PfmX (filtered pitch force, upper threshold) was lowered from 10,000 to 9000 (parameters saved as 10-6.PAR). The effect of these changes was to enable adaptive damping in pitch at lower pitch forces and increase the maximum pitch damping. The sprocket did not crash on either leg of the course at 20 kph and these were defined as the "optimised" set.

With this parameter set DRA collected a full data set over 5, 8, 11, 14, 17 and 20 kph, the only modifications made being with XreqTL and XreqTR between runs to ensure that static tensioner forces did not drift. There was confidence that these parameters could be used at 23 kph, but running the vehicle at that speed would be jointly decided on Thursday (once the vehicle had been demonstrated to Bruce Maclaurin of the DRA at lower speeds). With this data set DRA then had enough random course data to be sufficient for ride performance analysis between the different vehicle conditions. Further data was now only required from the sine wave courses.



At one or two points along the course, particularly at the higher speeds, the front wheels seemed to be held up immediately after the front of the vehicle had traversed a crest (i.e. when it was expected that the actuators would be extending). The reason for this behaviour was not known.

A valve was heard to be "singing" again which was thought to be a tensioner valve but due to its intermittent nature and the time required to get inside the tank once it had stopped at the end of a test, it was impossible to identify which valve was the culprit.

Thursday 11th November

It was decided to do some vehicle checks before demonstrating the vehicle.

The tensioner loads were set to approximately -200 counts with the vehicle at its running height (including Hreq = -2000 and Preq = -1000) and the ride height was checked.

Ride height (Hreq and Preq = 0; LHF,RHF,LHR,RHR): 507,510,510,517

Ride height (Hreq = -2000, Preq = -1000; LHF,RHF,LHR,RHR): 565,567,527,535

These ride heights were measured from the underside of the track shield to the wheel centres - this being the standard method at Lotus of evaluating suspension location.

The pump attenuator was checked for charge. It was possible that some of the pipe vibration that may have contributed to "singing" valves, was due to incorrect charge in the pump attenuator and hence undamped pressure pulses from the pump. Fluid emerged from the charging valve and hence the bladder had a leak. As the attenuator is located before the system filter in the pressure line, any system contamination due to the split attenuator bladder had been contained. It was therefore decided to continue with testing to the point at which DRA had enough data from the trials.

At each speed the tank was driven over the 4.5m and 7m sine waves. The speed of these runs was successively increased by 3 kph and DRA took data from all runs. Runs successfully completed were 5, 8, 11, 14, 17, 20, 23, 26, 29, 32 and 35 kph by which time the tank was tending to jump from one crest to the next and using full suspension travel. Pitch control of the vehicle was good throughout and it was possible to "drive through" the pitch resonance [ref. 1 (page 26)] which occurred between 20 and 23 kph.

DRA stated that they had as much data as they required and it was decided that the health of the system should then take priority over further demonstrations. The system accumulator charges were checked (all but the LHF due to it being inaccessible) and were still at 70 bar. (A new attenuator bladder has since been fitted to the vehicle).

- End of Trials -



2.5 Discussion

The DRA results [ref. 1 (pages 14 and 16)] show that the best ride across the random course was given by Active suspension without variable modal damping and with Active track tensioning enabled.

The use of Active tensioners gives benefits both in improving the ride performance and reducing the chance of sprocket grounding [ref. 1 (pages 15 and 17)]. The latter effect implies improved pitch control of the vehicle compared with fixed tensioners although this is only just apparent at high vehicle speeds from DRA's rms pitch angle measurements [ref. 1 (page 24)].

From analysis of Lotus data taken during the trials, it has been discovered that the tensioners, when assumed to be locked still, in fact moved and the displacements seen are significant. Figure 1 shows left hand tensioner displacement on the random course at 17 kph with "fixed" tensioners. Figure 2 shows the same channel and conditions with Active track tensioning. [The scaling of the graph's y-axis is approximately 20 counts/mm].

The current means of fixing the tensioners is by way of a manual valve that isolates the third volume of the tensioner from the gas spring. The other two volumes are connected, as before, to the servovalve output ports. The design assumption was that by closing the manual valve the third volume would totally lock the actuator. For this reason, the valve drive signal was not inhibited during the fixed tensioner runs. Pressure transducer data (this sensor is gas spring side of the locking valve) shows that the gas spring is isolated from the actuator. It can be seen in Figures 3 and 4 that there is a relationship between valve drive signal and tensioner displacement; the implication being that there remained compliance in the third volume such as trapped gas. Future trials where fixed tension is required should be conducted with the tensioner servovalves set to null (by setting GTenL and GTenR to zero) which would then lock all three volumes.

It has been demonstrated that Active track tensioning as currently implemented does improve ride over fixed (although as seen, not totally fixed) tensioners. The question to be answered is, "How does Active track tensioning in its current form give ride improvement?"

It was anticipated that the Active track tensioners would give a more constant track force than the passive equivalent. DRA data, manipulated to show standard deviation of track tensioner load [ref. 1 (page 22)], shows this not to be the case. Lotus data taken at the time also suggests that tensioner load is not being smoothened by the current use of Active control.

It was thought that Active tensioning would allow greater articulation of the suspension actuators but from the trials data this appears not to be the case.

The control strategy for track tensioning currently attempts to ensure a constant track perimeter based on the signals from suspension displacement transducers. If an actuator attempts to extend, it has to work against the track tension. The tensioner will only contract and relieve the tension once the displacement has been achieved. In contraction, there would



appear to be no problem in actuator motion. However, the tensioner will "follow" the motions of the end wheel stations and extend to cater for the expected reduced tension. This will work against the next "extend" request to the suspension actuator. Due to this, the average amount of time that the suspension actuators work against the track will be increased and the consequent variation actuator travel reduced. This may be the reason for the reduction in wheel station 1 actuator stroke between the baseline condition and Active tensioners [ref. 1 (page 21)]. It is seen that when variable modal damping is introduced, wheel travel again is increased. This is thought due to the "slackening" of the bumpstop boundary parameter (Bdrycf) made at the same time (to give variable damping "space to work").

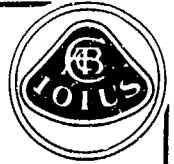
The reason for improved ride, as DRA suggest [ref. 1 (page 7)], may be due to the pitch centre moving forward (in response to lower actuator displacements at the front). Further investigation into the reasons for improved ride should be pursued.

An alternative approach to the current tensioner strategy could be to derive the perimeter estimation from desired suspension actuator position (modelled displacement plus dynamic required displacement) rather than actual displacement. This could aid suspension movement (in droop) and reduce suspension actuator displacement error. This may enable displacement error feedback gain (Gdf and Gdr) to be reduced for the purpose of improving ride comfort.

Force control strategies are an option for the track tensioners. There is little doubt that this would reduce tensioner load fluctuations but effective sprocket torque resisting software would need to be devised and written such that it would inhibit the track "jumping" on the sprocket during neutral or low speed turns. A speed dependant force gain may be the solution to this.

Ride performance with variable modal damping enabled [ref. 1 (pages 14 and 16)] is seen to be worse than with it disabled. The variable damping routine as currently written increases damping (in heave and/or pitch modes) based upon the level of (filtered) force being measured. At all vehicle speeds the "variable damping only" parameter set, is seen to give worse ride performance than all other Active conditions. Even at low vehicle speeds it would appear that modal damping was being increased by the routine with consequently worse ride. Increased damping at all speeds will cause higher vehicle body accelerations except in the case where sprocket grounding is avoided.

Further tuning of the variable damping parameters may give a better ride performance by making the nominal level of pitch and heave damping lower. However, the process of tuning is difficult as quantified changes in ride performance are not available until long after the runs. A useful improvement to the trials method to aid tuning would be an immediate (within two minutes, maximum) ride discomfort value output. A more "intelligent" adaptive algorithm is possibly required. This could increase damping level sharply due to perhaps a high front hub acceleration and decay down to a softer damping level at a slower rate.



The "optimised" parameter set, 10-6.PAR, (which was set up for traversing the random course as fast as possible - and not for general ride improvement) included both variable damping and Active track tensioning but gave worse ride performance than when variable damping was not used. Only at the fastest vehicle speeds do the optimised parameters appear to give benefit.

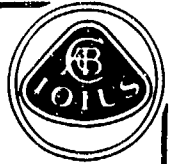
Software Errors

In compiling the strategy book for the software documentation, detailed analysis of the algorithms was required. An error in the implementation of parallel spring terms (explained in Appendix 3) was found and is believed to have had an effect on vehicle performance.

An incorrect spring compensation will have led to an incorrect actuator response to road inputs. This would have been a problem during pitch motions and single wheel inputs, where there was a difference between the estimated positions of the second and fourth wheel stations (XC2 and XC4 respectively) of each side. If, for instance, the scenario is taken of the rear of the vehicle riding over a bump giving the calculated position of XC4 as into compression (positive counts). F1sp (left hand front parallel spring correction term), with the trial's software, would have been calculated as being too large a positive number to correctly compensate for the actual front load cell signal change. In the modal force calculations (ignoring local force input) this would have resulted in an overall negative velocity demand for that corner (DX1mod), extending the actuator. Conversely, if the rear of the vehicle was in a dip (again ignoring local force input), the front actuator would compress. It is this latter case that may have been causing the front actuators to be held up as described in the worklog. These reactions to inputs suggest that on average a higher level of heave acceleration will be imparted to the vehicle body, worsening the ride. (With the corrected code, the torsion bar parallel spring terms should be re-evaluated and checked by moving the vehicle in heave and pitch and observing that the changes in spring force correction (F1sp...F4sp) match the change in the load cell readings (F1...F4)).

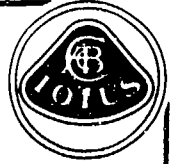
The performance of the vehicle over the sinewaves was good and it did not suffer the severe pitching motions experienced in earlier trials.

Due to the hydraulic reworking of the tank in the spring and summer of 1993, the reliability of the vehicle has been much improved. During the trials, there was only one valve replacement that could be attributed to the contamination of the system. The "singing" valves, it is believed were caused by the pressure pulses in the supply line as a result of the damaged attenuator bladder.



2.6 Conclusions

1. Active track tensioning when implemented on the Active Suspension Scorpion P3 has shown an improvement in ride performance over the passive suspension vehicle and also over the Active suspension vehicle with fixed tensioners.
2. Hydraulic system reliability, due to improved design and system cleanliness has been greatly improved.
3. The correction of control software errors found since the trials, it is felt, would further improve the Active suspension ride performance.



2.7 Recommendations

1. Trials data shows that some of the vehicle parameters influenced by Active track tensioning (standard deviation of tensioner loads, suspension articulation) have not changed in the manner originally expected - and yet ride quality has been improved. Investigation is recommended to fully understand the reasons for these effects.
2. It is believed that due to recent control algorithm modifications, improvements in ride performance can be made from the Active suspension. The ride of the vehicle could also benefit from modifying the track perimeter estimation to take account of desired, rather than actual, suspension displacement. These and other control algorithms (alternative methods of variable modal damping, force control of tensioners) should be investigated in the light of much improved hydraulic system reliability.

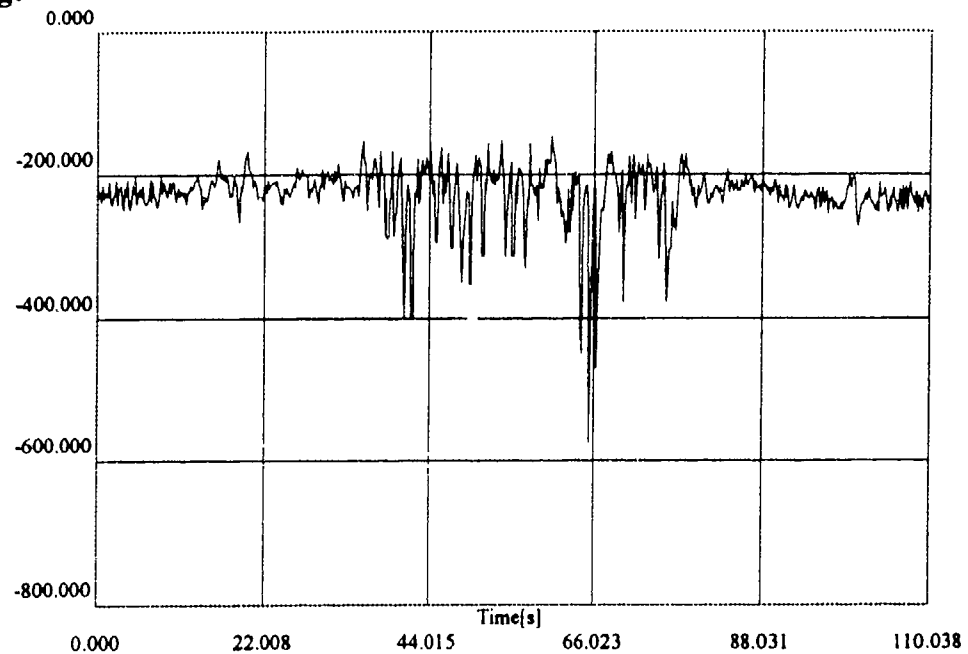


2.8 References

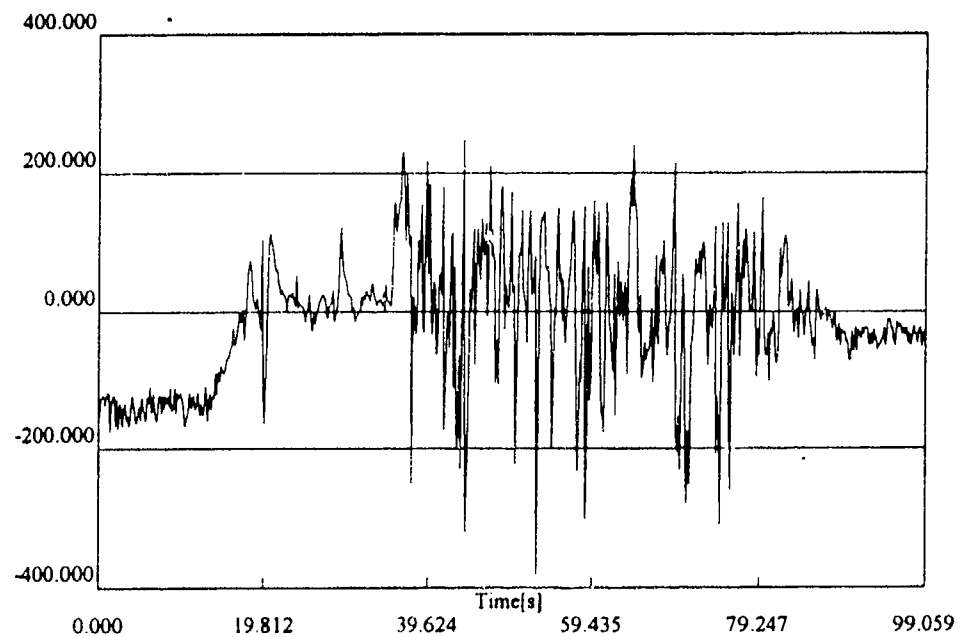
1. D.F. Turner and E.B. Maclaurin; Results of Ride Performance Trials of the Active Suspension Scorpion fitted with Actively Controlled Tensioners. Report number DRA/FVS/FV&S4/WP9424/1.0.



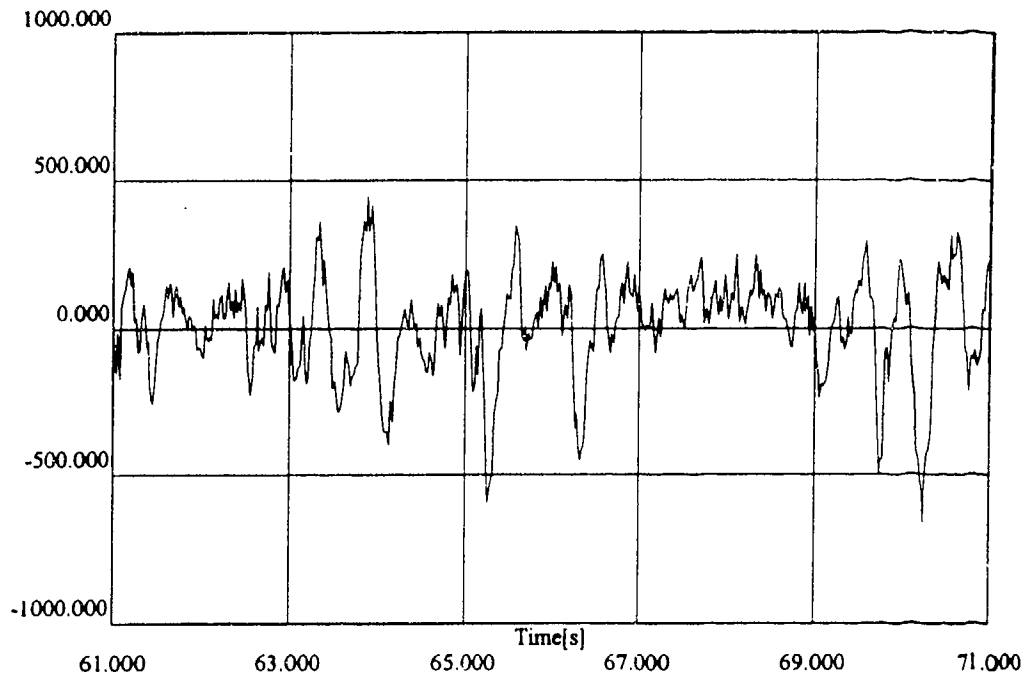
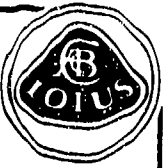
3. Figures



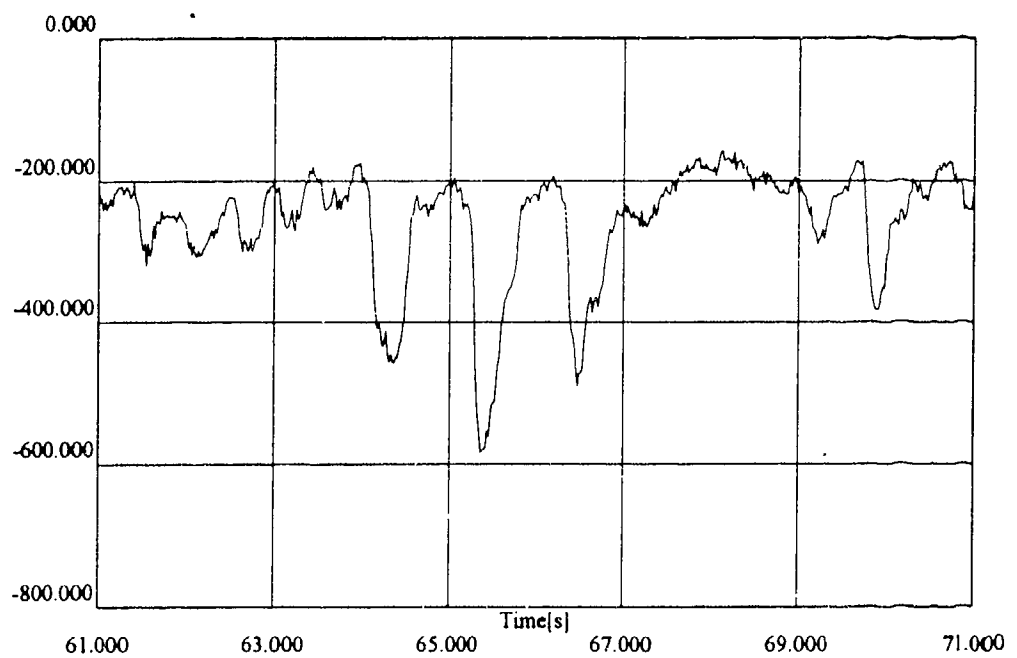
**Figure 1: Left Hand Tensioner Displacement - Random Course at 17 kph
(Fixed Tensioners)**



**Figure 2: Left Hand Tensioner Displacement - Random Course at 17 kph
(Active Tensioners)**



**Figure 3: Left Hand Tensioner Valve Drive - Random Course at 17 kph
(Fixed Tensioners)**



**Figure 4: Left Hand Tensioner Displacement - Random Course at 17 kph
(Fixed Tensioners)**



Appendix 1 - Software Changes Prior to the Tank Trials

C25 Commands

The software has been made more efficient in several areas through the use of TMS320C25 commands. These require an updated assembler which was supplied (for use on PC) to DRA.

Energy Saving Subroutine

The efficiency of the valve linearising functions was improved and sources of potential software overflow removed.

Generalised Modal Displacements

The calculations of Hxs, Pxs, Rxs and Wxs were rewritten in a more efficient manner.

Variable Pitch and Heave Damping

This routine was rewritten for greater clarity. The code strategy remained the same.

Scaling of XTenL, XTenR, X5 and X6

The associated algorithms are now written in a manner that leaves the ADC values intact (for easier system diagnostics).

Auto Bias Tracking of Tensioners

Tensioner displacement error is integrated at a rate determined by the parameter Tbias, to produce the valve bias for each tensioner. This code is disabled by setting Tbias to zero.

Sign of GTen

The overall tensioner gain, GTen, in earlier software required a negative value. This has been made positive to be in line with active suspension software. GTen was also made specific to each tensioner, i.e. GTenL and GTenR.

**TenOff replaced by XreqTL and XreqTR**

It was found useful to be able to manually control the tensioner displacements individually rather than with one parameter for both tensioners.

PTenL Moved in ADC Frame

An intermittent spike seen in the left hand tensioner pressure signal was thought to be due to a hardware fault causing a voltage spike occasionally in ADC channel 1 only. PTenL was redirected to a spare ADC address.

Tensioner Biases as Parameters

In order to store and recall tensioner bias values (especially important if automatic tracking of tensioner biases is not being used).

CodeP1 Bit 11 Enabling Fixed GnB Gain of 8192

The Moog bypass valves fitted to the tank suspension have a more linear flow/pressure characteristic than the original TRW valves and a fixed gain was thought to be more appropriate than factoring by the GnB curve.

CodeP1 Bit 12 Enabling Tensioner Differential Pressure Software

It was known that there were problems in operating the tensioner lockout routine. This CodeP1 designation allowed the routine to be bypassed.



Appendix 2 - Software Changes as a Result of the Tank Trials

Differential Pressure Calculations

The tensioner stall code now takes valve bias into account and so gives a more accurate indication of required actuator velocity. This code was not implemented during the trials.

CodeP1 and TestP1

CodeP1 and TestP1 allocations have been made standard with other active vehicles.

Default Parameters

Default parameters were updated to 10-6.PAR with a change to the value of CodeP1 to reflect point 2 above.

Label File Information

Transducer scalings and units were added to the ADC frame. These produce scaling and unit information within the label file upon code assembly. Transducers can then be monitored in engineering units via DVI (Driver Vehicle Interface program) on the PC.

Routine Re-Ordering

Some of the software routines have been re-ordered to be more logical.

Bypass Valve Drive Limit

An unnecessary limit check on bypass valve drive was removed.



Appendix 3 - Software Changes as a Result of Writing the Strategy Book

Output Velocity Ratios

An error was found in the designation of output velocity ratios in the calculation of actual modal displacements (H_x , P_x , R_x and W_x). The pitch velocity ratios were used in place of the heave values (and visa versa) and the roll and warp ratios were mismatched. This had no effect during the trials as the output velocity ratios all have the value 16384.

Torsion Bar Parallel Spring Terms

The proportion of force, attributable to the central wheel stations, accounted for at the end wheel station load cells has been found to be incorrect. The error is shown below for the left hand front. The pattern of error, however, is the same for all four corners.

Original Software :

$$F1sp = [Kbar1 * X1^2 + KbarCl(XC2 + XC3^2 + XC4^3)]/65536$$

Corrected Software :

$$F1sp = [Kbar1 * X1^2 + KbarCl(XC2^3 + XC3^2 + XC4)]/65536$$

Right Hand Track Tensioner Demanded Position

An error existed in the right hand track perimeter calculation. The algorithm in one place, when required to use the right hand rear displacement ($X4$), actually used $X3$. This is not thought to have had a major effect over the courses at Barnsfield Heath, Hurn. Over the random course and the sine waves the inputs to the vehicle are generally symmetrical left to right leading to similar actuator displacements $X3$ and $X4$.

Bypass Bias Evaluation Routine

The bypass bias routine has had some small errors removed which came about when the sign of bypass valve drive was switched (to be consistent with other active suspension vehicles) to be positive counts for a more closed position. This occurred during the hydraulic reworking that took place in the summer of 1993. This has had no effect on the running of the vehicle as bypass bias values have been determined manually in all cases since the modification.



Appendix 4 - Parameter Sets

File: 2-1.PAR
 Comment: 1st set 2/11/93
 Date: 2 Nov 93 13:37:45

VALF	0	TbiasRm	0	NKv	-6000
Kbar1	6000	KTen	5000	Ing	155
Kbar2	6000	XreqTL	-325	Gf1	25000
Kbar3	6000	XreqTR	-370	Gf2	25000
Kbar4	6000	GTenL	10000	Gf3	25000
KbarCl	6500	GTenR	10000	Gf4	25000
KbarCr	6500	IVrfH	16384	Gdf	15000
XCpre4l	-1000	IVrrH	16384	Gdr	15000
XCpre4r	-1000	IVrfP	18579	Flead	0
XScale	13500	IVrrP	14189	Rlead	0
XScaleT	20832	IVrfR	16384	OPFef	24000
TenPar1	10650	IVrrR	16384	OPFer	24000
TenPar2	5717	IVrfW	18579	OPFcf	24000
TenPar3	8700	IVrrW	14189	OPFcr	24000
SfF	12000	MHKc	-12000	Pkf	3
SfC	6000	IHCc	20000	Xmaxf	16160
Sfoff	-67	MPKc	-6000	Exfactf	13
StTor	-225	IPCc	5000	Xlimcf	16160
KTor1	0	MRKc	-5000	Xlimcf	9920
KTor2	0	IRCc	20000	Pkr	3
KTor3	0	MWKc	-1000	Xmaxr	16384
KTor4	0	IWCc	30000	Exfactr	17
Blim	200	MMf	0	Xlimcr	16384
FScale	18459	MMr	0	Xlimcr	7840
PScale	12124	Kwll	0	Bdrycf	0
CodeP1	2176	Kbias	2	Bdryef	10000
Wmax	32000	KbiasS	10	Bdrycr	13000
KwV	0	IVrfHO	16384	Bdryer	13000
WCny	-2000	IVrrHO	16384		
KuVth	0	IVrfPO	16384		
KuVf	0	IVrrPO	16384		
KuVr	0	IVrfRO	16384		
Kufmx	15000	IVrrRO	16384		
Kurmx	15000	IVrfWO	16384		
KuNy	2048	IVrrWO	16384		
KuNyf	0	Hreq	0		
KuNyr	0	Preq	-3000		
Vlim	200	Rbiasm	0		
ThF	40	IPKt	0		
Bclose	0	IRKt	0		
BcloseS	2000	IWKt	0		
ESFLAG	15	HCnx+	0		
IActAf	24395	HCnx-	0		
IActAr	24395	HCny	0		
AB1	200	PCnx+	-30000		
AB2	-105	PCnx-	-22000		
AB3	21839	PCny	-1500		
DifBpMx	260	RCnx+	0		
Dpvmn	1000	RCnx-	0		
Dpvmx	1000	RCny	-17000		
GnBmin	4000	RCyRat	16384		
Ck0	11583	WCnx+	0		
Ck1	11583	WCnx-	0		
Ck2	-11584	Bband	20		
Ck3	11576	HfMx	5000		
GfB1	9000	HfHn	10000		
GfB2	9000	IHCcMn	3000		
GfB3	9000	PfMx	5000		
GfB4	9000	PfMn	10000		
B1biasm	25	IPCcMn	3000		
B2biasm	50	KModel	32000		
B3biasm	25	KV1	1994		
B4biasm	-25	KV2	750		
Bback	-50	KV3	225		
Badd	-10	Kdynf	8000		
Tbias	0	Kdynr	8000		
TbiasLm	175	Kuff	0		
		Kurf	0		
		MMfc	0		
		MMrc	0		
		Hpftc	2		



File: 3-1.PAR
 Comment: 3/11/93
 Date: 3 Nov 93 12:26:08

VALF	0	GTenL	10000	Flead	0
Kbar1	6000	GTenR	10000	Rlead	0
Kbar2	6000	IVrfH	16384	OPFef	24000
Kbar3	6000	IVrrH	16384	OPFer	24000
Kbar4	6000	IVrfP	18579	OPFcf	24000
KbarCl	6500	IVrrP	14189	OPFcr	24000
KbarCr	6500	IVrfR	16384	Pkf	3
XCpre4l	-1000	IVrrR	16384	Xmaxf	16160
XCpre4r	-1000	IVrfW	18579	Exfactf	13
XScale	13500	IVrrW	14189	Xlimcf	16160
XScaleT	20832	HNKc	-12000	Xlimcf	9920
TenPar1	10650	INCC	20000	Pkr	3
TenPar2	5717	MPKc	-6000	Xmaxr	16384
TenPar3	8700	IPCC	5000	Exfactr	17
Sff	12000	MRKc	-5000	Xlimcr	16384
SfC	6000	IRCC	20000	Xlimcr	7840
SfC	6000	MWKc	-1000	Bdrycf	0
SfC	6000	IWCC	30000	Bdrycf	10000
SfC	6000	MMf	0	Bdrycr	13000
SfC	6000	MMr	0	Bdrycr	13000
SfC	6000	Kwl1	0		
SfC	6000	Kbias	2		
SfC	6000	Kbias	10		
SfC	6000	IVrfHO	16384		
SfC	6000	IVrrHO	16384		
SfC	6000	IVrfPO	16384		
SfC	6000	IVrrPO	16384		
SfC	6000	IVrfRO	16384		
SfC	6000	IVrrRO	16384		
SfC	6000	IVrfWO	16384		
SfC	6000	IVrrWO	16384		
SfC	6000	Hreq	-1000		
SfC	6000	Preq	-2000		
SfC	6000	Rbias	0		
SfC	6000	IPKt	0		
SfC	6000	IRKt	0		
SfC	6000	IWKt	0		
SfC	6000	HCnx+	0		
SfC	6000	HCnx-	0		
SfC	6000	HCny	0		
SfC	6000	PCnx+	-30000		
SfC	6000	PCnx-	-22000		
SfC	6000	PCny	-1500		
SfC	6000	RCnx+	0		
SfC	6000	RCnx-	0		
SfC	6000	RCny	-17000		
SfC	6000	RCyRet	16384		
SfC	6000	WCnx+	0		
SfC	6000	WCnx-	0		
SfC	6000	Bband	20		
SfC	6000	HfMx	5000		
SfC	6000	HfMn	10000		
SfC	6000	INCCMn	0		
SfC	6000	PfMx	5000		
SfC	6000	PfMn	10000		
SfC	6000	IPCCMn	3000		
SfC	6000	KModal	32000		
SfC	6000	KV1	1994		
SfC	6000	KV2	750		
SfC	6000	KV3	225		
SfC	6000	Kdynf	8000		
SfC	6000	Kdynr	8000		
SfC	6000	Kuff	0		
SfC	6000	Kurf	0		
SfC	6000	MMfc	0		
SfC	6000	MMrc	0		
SfC	6000	Hpftc	2		
SfC	6000	Mkv	-6000		
SfC	6000	Ing	155		
SfC	6000	Gf1	25000		
SfC	6000	Gf2	25000		
SfC	6000	Gf3	25000		
SfC	6000	Gf4	25000		
SfC	6000	Gdf	15000		
SfC	6000	Gdr	15000		



File: 4-1.PAR
 Comment: New H/Preq & Xreqtl/r
 Date: 4 Nov 93 12:15:07

VALF 0
 Kbar1 6000
 Kbar2 6000
 Kbar3 6000
 Kbar4 6000
 KbarCl 6500
 KbarCr 6500
 XCpre4l -1000
 XCpre4r -1000
 XScale 13500
 XScaleT 20832
 TenPar1 10650
 TenPar2 571.7
 TenPar3 8700
 Sff 12000
 Sfc 6000
 Sfoff -67
 StTor -225
 KTor1 0
 KTor2 0
 KTor3 0
 KTor4 0
 Blim 200
 FScale 18459
 PScale 12124
 CodeP1 2176
 Wmax 32000
 KwV 0
 WCny -2000
 KuVth 0
 KuVf 0
 KuVr 0
 KuVmx 15000
 KuVmx 15000
 KuVny 2048
 KuVnyf 0
 KuVnyr 0
 Vlim 200
 ThF 40
 Bclose 0
 BcloseS 2000
 ESFLAG 15
 IActAf 24395
 IActAr 24395
 AB1 200
 AB2 -105
 AB3 21839
 DifBpmX 260
 DpvmIn 1000
 DpvmX 1000
 GnBmin 4000
 Ck0 11583
 Ck1 11583
 Ck2 -11584
 Ck3 11576
 GfB1 9000
 GfB2 9000
 GfB3 9000
 GfB4 9000
 B1biasm 25
 B2biasm 50
 B3biasm 25
 B4biasm -25
 Bback -50
 Badd -10
 Tbias 0
 TbiasLm 175
 TbiasRm 0
 KTen 5000
 XreqTL -515
 XreqTR -570

GTenL 10000
 GTenR 10000
 IVrfH 16384
 IVrrH 16384
 IVrfP 18579
 IVrrP 14189
 IVrfR 16384
 IVrrR 16384
 IVrfW 18579
 IVrrW 14189
 MNKc -12000
 INKc 20000
 MPKc -6000
 IPCc 5000
 MRKc -5000
 IRCc 20000
 MNKc -1000
 INKc 30000
 MNKf 0
 MNr 0
 Kwl 0
 Kbias 2
 KbiasS 10
 IVrfRO 16384
 IVrrRO 16384
 IVrfPO 16384
 IVrrPO 16384
 IVrfRO 16384
 IVrrRO 16384
 IVrfWO 16384
 IVrrWO 16384
 Hreq -2000
 Preq -1000
 Rbiasm 0
 IPKt 0
 IRKt 0
 IWKt 0
 HCNx+ 0
 HCNx- 0
 HCny 0
 PCnx+ -30000
 PCnx- -22000
 PCny -1500
 RCnx+ 0
 RCnx- 0
 RCny -17000
 RCyRat 16384
 WCnx+ 0
 WCnx- 0
 Bband 20
 HfMx 5000
 HfMn 10000
 HCCMn 3000
 PfMx 5000
 PfMn 10000
 IPCMn 3000
 KModal 32000
 KV1 1994
 KV2 750
 KV3 225
 Kdynf 8000
 Kdynr 8000
 Kuff 0
 Kurf 0
 MMfc 0
 MMrc 0
 Hpftc 2
 MKv -6000
 Ing 155
 Gf1 25000
 Gf2 25000
 Gf3 25000
 Gf4 25000
 Gdf 15000
 Gdr 15000

Flead 0
 Rlead 0
 OPFef 24000
 OPFef 24000
 OPFcf 24000
 OPFcr 24000
 Pkf 3
 Xmaxf 16160
 Exfactf 13
 Xlimcf 16160
 Xlimef 9920
 Pkr 3
 Xmaxr 16384
 Exfactr 17
 Xlimcr 16384
 Xlimecr 7840
 Bdrycf 0
 Bdryef 10000
 Bdrycr 13000
 Bdryer 13000

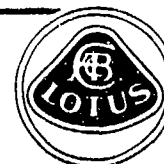


File: 4-2.PAR
 Comment: Bdrycf,var. damping &
 PV on LHR
 Date: 4 Nov 93 14:18:45

VALF 1000
 Kbar1 6000
 Kbar2 6000
 Kbar3 6000
 Kbar4 6000
 KbarCl 6500
 KbarCr 6500
 XCpre4l -1000
 XCpre4r -1000
 XScale 13500
 XScaleT 20832
 TenPar1 10650
 TenPar2 5717
 TenPar3 8700
 Sff 12000
 Sfc 6000
 Sfoff -67
 StTor -225
 KTor1 0
 KTor2 0
 KTor3 0
 KTor4 0
 Blim 200
 FScale 18459
 PScale 12124
 CodeP1 2688
 Wmax 32000
 KwV 0
 WCny -2000
 KuVth 0
 KuVf 0
 KuVr 0
 Kufmx 15000
 Kurmx 15000
 KuNy 2048
 KuNyf 0
 KuNyr 0
 Vlim 200
 ThF 40
 Bclose 0
 BcloseS 2000
 ESFLAG 11
 IActAf 24395
 IActAr 24395
 AB1 200
 AB2 -105
 AB3 21839
 DifBpMx 260
 Dp/min 1000
 Dpymax 1000
 Gn8min 4000
 Ck0 11583
 Ck1 11583
 Ck2 -11584
 Ck3 11576
 GfB1 9000
 GfB2 9000
 GfB3 9000
 GfB4 9000
 B1biasm 25
 B2biasm 50
 B3biasm 25
 B4biasm -25
 Bback -50
 Badd -10
 Tbias 0
 TbiasLm 175
 TbiasRm 0
 KTen 5000
 XreqTL -515

XreqTR -570
 GTenL 10100
 GTenR 10100
 IVrfH 16384
 IVrrH 16384
 IVrfP 16579
 IVrrP 14189
 IVrfR 16384
 IVrrR 16384
 IVrfW 18579
 IVrrW 14189
 MHKc -12000
 IHcc 20000
 MPKc -6000
 IPCC 5000
 MRKc -5000
 IRcc 20000
 MWKc -1000
 IWCC 30000
 MMf 0
 MMr 0
 Kull 0
 Kbias 2
 KbiasS 10
 IVrfHO 16384
 IVrrHO 16384
 IVrfPO 16384
 IVrrPO 16384
 IVrfRO 16384
 IVrrRO 16384
 IVrfWO 16384
 IVrrWO 16384
 Hreq -2000
 Preq -1000
 Rbiasm 0
 IPKt 0
 IRKt 0
 IWKt 0
 HCnx+ 0
 HCnx- 0
 HCny 0
 PCnx+ -30000
 PCnx- -22000
 PCny -1500
 RCnx+ 0
 RCnx- 0
 RCny -17000
 RCyRat 16384
 WCnx+ 0
 WCnx- 0
 Bband 20
 HfMx 5000
 HfMn 10000
 IHCCMn 10000
 PfMx 6000
 PfMn 10000
 IPCCMn 2000
 KModel 32000
 KV1 1994
 KV2 750
 KV3 225
 Kdynf 8000
 Kdynr 8000
 Kuff 0
 Kurf 0
 MMfc 0
 MMrc 0
 Hpftc 2
 MKv -6000
 Ing 155
 Gf1 25000
 Gf2 25000
 Gf3 25000
 Gf4 25000
 Gdf 15000

Gdr 15000
 Flead 0
 Rlead 0
 OPfef 24000
 OPfer 24000
 OPfcf 24000
 OPfcr 24000
 Pkf 3
 Xmaxf 16160
 Exfactf 13
 Xlimcf 16160
 Xlimcf 9920
 Pkr 3
 Xmaxr 16384
 Exfactr 17
 Xlimcr 16384
 Xlimcr 7840
 Bdrycf 5000
 Bdryef 10000
 Bdrycr 13000
 Bdryer 13000



File: 5-1.PAR
 Comment: ES on LHR, var.
 damping corrected
 Date: 5 Nov 93 9:13:07

VALF	1000	XreqTR	-610	Gdr	15000
Kbar1	6000	GtenL	10000	Flead	0
Kbar2	6000	GtenR	10000	Rlead	0
Kbar3	6000	IVrfH	16384	OPFef	24000
Kbar4	6000	IVrrH	16384	OPFer	24000
KbarCl	6500	IVrfP	18579	OPFcf	24000
KbarCr	6500	IVrrP	14189	OPFcr	24000
XCpre4l	-1000	IVrfR	16384	Pkf	3
XCpre4r	-1000	IVrrR	16384	Xmaxf	16160
XScale	13500	IVrfW	18579	Exfactf	13
XScaleT	20832	IVrrW	14189	Xlimcf	16160
TenPar1	10650	MHKc	-12000	Xlimef	9920
TenPar2	5717	IHCc	20000	Pkr	3
TenPar3	8700	MPKc	-6000	Xmaxr	16384
Sff	12000	IPCc	5000	Exfactr	17
SfC	6000	MRKc	-5000	Xlimcr	16384
Sfoff	-67	IRCc	20000	Xlimcr	7840
StTor	-225	MWKc	-1000	Bdrycf	5000
KTor1	0	IWCc	30000	Bdryef	10000
KTor2	0	MMf	0	Bdrycr	13000
KTor3	0	MMr	0	Bdryer	13000
KTor4	0	Kul1	0		
Blim	200	Kbias	2		
FScale	18459	KbiasS	10		
PScale	12124	IVrfHO	16384		
CodeP1	2688	IVrrHO	16384		
Wmax	32000	IVrfPO	16384		
KwV	0	IVrrPO	16384		
WCny	-2000	IVrfRO	16384		
KUVth	0	IVrrRO	16384		
KUVf	0	IVrfWO	16384		
KUVr	0	IVrrWO	16384		
Kufmx	15000	Hreq	-2000		
Kurm	15000	Preq	-1000		
KuWy	2048	Rbiasm	0		
KuWyf	0	IPKt	0		
KuMyr	0	IRKt	0		
Vlim	200	IWKt	0		
ThF	40	HCnx+	0		
Bclose	0	HCnx-	0		
BcloseS	2000	HCny	0		
ESFLAG	15	PCnx+	-30000		
IActAf	24395	PCnx-	-22000		
IActAr	24395	PCny	-1500		
AB1	200	RCnx+	0		
AB2	-105	RCnx-	0		
AB3	21839	RCny	-17000		
DifBpMx	260	RCyRat	16384		
Dpvmn	1000	WCnx+	0		
Dpvmx	1000	WCnx-	0		
GnBmin	4000	Bband	20		
Ck0	11583	HfMx	10000		
Ck1	11583	HfMn	5000		
Ck2	-11584	IHCcMn	10000		
Ck3	11576	PfMx	10000		
GfB1	9000	PfMn	6000		
GfB2	9000	IPCcMn	2000		
GfB3	9000	KModal	32000		
GfB4	9000	KV1	1994		
B1biasm	25	KV2	750		
B2biasm	50	KV3	225		
B3biasm	50	Kdynf	8000		
B4biasm	-25	Kdynr	8000		
Bback	-50	Kuff	0		
Badd	-10	Kurf	0		
Tbias	0	MMfc	0		
TbiasLm	175	MMrc	0		
TbiasRm	0	Hpfcc	2		
KTen	5000	Mkv	-6000		
XreqTL	-525	Ing	155		
		Gf1	25000		
		Gf2	25000		
		Gf3	25000		
		Gf4	25000		
		Gdf	15000		



File: 5-2.PAR
 Comment: Data run params
 5/11/93
 Date: 5 Nov 93 11:18:31

VALF 1000
 Kbar1 6000
 Kbar2 6000
 Kbar3 6000
 Kbar4 6000
 KbarC1 6500
 KbarCr 6500
 XCpre4l -1000
 XCpre4r -1000
 XScale 13500
 XScale1 20832
 TenPar1 10650
 TenPar2 5717
 TenPar3 8700
 Sff 12000
 Sfc 6000
 Sfoff -67
 StTor -225
 KTor1 0
 KTor2 0
 KTor3 0
 KTor4 0
 Blim 200
 FScale 18459
 PScale 12124
 CodeP1 2688
 Wmax 32000
 KwV 0
 WCny -2000
 KuVth 0
 KuVf 0
 KuVr 0
 Kufmx 15000
 Kurmx 15000
 KuNy 2048
 KuNyf 0
 KuNyr 0
 Vlim 200
 ThF 40
 Bclose 0
 BcloseS 2000
 ESFLAG 15
 IActAf 24395
 IActAr 24395
 AB1 200
 AB2 -105
 AB3 21839
 DifBpMx 260
 DpvmIn 1000
 DpvmEx 1000
 GnbMin 4000
 Ck0 11583
 Ck1 11583
 Ck2 -11584
 Ck3 11576
 GfB1 9000
 GfB2 9000
 GfB3 9000
 GfB4 9000
 B1biasm 25
 B2biasm 50
 B3biasm 50
 B4biasm -25
 Bback -50
 Badd -10
 Tbias 0
 TbiasLm 175
 TbiasRm 0
 KTen 5000
 XreqTL -525

XreqTR -610
 GTenL 10000
 GTenR 10000
 IVrfH 16384
 IVrrH 16384
 IVrfP 18579
 IVrrP 14189
 IVrfR 16384
 IVrrR 16384
 IVrfW 18579
 IVrrW 14189
 MHKc -12000
 IHCC 20000
 MPKc -6000
 IPCc 5000
 ARKc -5000
 IRCC 20000
 MHKc -1000
 IWCC 30000
 MHf 0
 MHR 0
 Kul1 0
 Kbias 2
 KbiasS 10
 IVrfHO 16384
 IVrrHO 16384
 IVrfPO 16384
 IVrrPO 16384
 IVrfRO 16384
 IVrrRO 16384
 IVrfWO 16384
 IVrrWO 16384
 Hreq -2000
 Preq -1000
 Rbiasm 0
 IPKt 0
 IRKt 0
 IWKt 0
 HCnx+ 0
 HCnx- 0
 HCny 0
 PCnx+ -30000
 PCnx- -22000
 PCny -1500
 RCnx+ 0
 RCnx- 0
 RCny -17000
 RCyRat 16384
 WCnx+ 0
 WCnx- 0
 Bband 20
 HfMx 10000
 HfMn 6000
 IHCCMn 10000
 PfmX 10000
 PfmMn 6000
 IPCcMn 2000
 KModel 32000
 KV1 1994
 KV2 750
 KV3 225
 Kdynf 8000
 Kdynr 8000
 Kuff 0
 Kurf 0
 MHfc 0
 MHrc 0
 Hpftc 2
 MKv -6000
 Ing 155
 Gf1 25000
 Gf2 25000
 Gf3 25000
 Gf4 25000
 Gdf 15000

Gdr 15000
 Flead 0
 Rlead 0
 OPFef 24000
 OPFer 24000
 OPfcf 24000
 OPfcr 24000
 Pkf 3
 Xmaxf 16160
 Exfactf 13
 Xlimcf 16160
 Xlimcf 9920
 Pkr 3
 Xmaxr 16384
 Exfactr 17
 Xlimcr 16384
 Xlimcr 7840
 Bdrycf 5000
 Bdrycf 10000
 Bdrycr 13000
 Bdrycr 13000

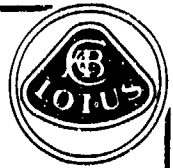


File: 9-1.PAR
 Comment: Tensioner set-up
 9/11/93
 Date: 9 Nov 93 8:19:48

VALF 1000
 Kbar1 6000
 Kbar2 6000
 Kbar3 6000
 Kbar4 6000
 KbarCl 6500
 KbarCr 6500
 XCpre4l -1000
 XCpre4r -1000
 XScale 13500
 XScaleT 20832
 TenPar1 10650
 TenPar2 5717
 TenPar3 8700
 Sff 12000
 Sfc 6000
 Sfoff -67
 StTor -225
 KTor1 0
 KTor2 0
 KTor3 0
 KTor4 0
 Blim 200
 FScale 18459
 PScale 12124
 CodeP1 2688
 Wmax 32000
 Kwv 0
 Wcny -2000
 KuVth 0
 KuVf 0
 KuVr 0
 Kufmx 15000
 Kurmx 15000
 KuNy 2048
 KuNyf 0
 KuNyr 0
 Vlim 200
 ThF 40
 Bclose 0
 BcloseS 2000
 ESFLAG 15
 IActAf 24395
 IActAr 24395
 AB1 200
 AB2 -105
 AB3 21839
 DifBpMx 260
 DpvmIn 1000
 Dpvmex 1000
 GrBmin 4000
 Ck0 11583
 Ck1 11583
 Ck2 -11584
 Ck3 11576
 GfB1 9000
 GfB2 9000
 GfB3 9000
 GfB4 9000
 B1biasm 25
 B2biasm 50
 B3biasm 50
 B4biasm -25
 Bback -50
 Badd -10
 Tbias 0
 TbiasLm 175
 TbiasRm 0
 KTen 5000
 XreqTL -545

XreqTR -640
 GTenL 10000
 GTenR 10000
 IVrfH 16384
 IVrrH 16384
 IVrfP 18579
 IVrrP 14189
 IVrfR 16384
 IVrrR 16384
 IVrfW 18579
 IVrrW 14189
 MHKc -12000
 IHCC 20000
 MPKc -6000
 IPCc 5000
 MRKc -5000
 IRCc 20000
 MKKc -1000
 IWCC 30000
 MMf 0
 MMr 0
 Kwl1 0
 Kbias 2
 KbiasS 10
 IVrfHO 16384
 IVrrHO 16384
 IVrfPO 16384
 IVrrPO 16384
 IVrfRO 16384
 IVrrRO 16384
 IVrfWO 16384
 IVrrWO 16384
 Hreq -2000
 Preq -1000
 Rbiasm 0
 IPKt 0
 IRKt 0
 IWKt 0
 HCnx+ 0
 HCnx- 0
 HCny 0
 PCnx+ -30000
 PCnx- -22000
 PCny -1500
 RCnx+ 0
 RCnx- 0
 RCny -17000
 RCyRet 16384
 WCnx+ 0
 WCnx- 0
 Bband 20
 HfHx 10000
 HfMn 6000
 IHCCMn 10000
 PfHx 10000
 PfMn 6000
 IPCcMn 2000
 KModal 32000
 KV1 1994
 KV2 750
 KV3 225
 Kdynf 8000
 Kdynr 8000
 Kuff 0
 Kurf 0
 MMfc 0
 MMrc 0
 Hpftc 2
 MKv -6000
 Ing 155
 Gf1 25000
 Gf2 25000
 Gf3 25000
 Gf4 25000
 Gdf 15000

Gdr 15000
 Flead 0
 Rlead 0
 OPFef 24000
 OPFer 24000
 OPFcf 24000
 OPFcr 24000
 Pkf 3
 Xmaxf 16160
 Exfactf 13
 Xlimcf 16160
 Xlimesf 9920
 Pkr 3
 Xmaxr 16384
 Exfactr 17
 Xlimcr 16384
 Xlimr 7840
 Bdrycf 5000
 Bdryef 10000
 Bdrycr 13000
 Bdryer 13000



File: 9-2.PAR
 Comment: Data run params
 9/11/93 Ver.Damp.off
 Date: 9 Nov 93 9:30:25

VALF 1000
 Kbar1 6000
 Kbar2 6000
 Kbar3 6000
 Kbar4 6000
 KbarCl 6500
 KbarCr 6500
 XCpre4l -1000
 XCpre4r -1000
 XScale 13500
 XScaleT 20832
 TenPar1 10650
 TenPar2 5717
 TenPar3 8700
 Sff 12000
 Sfc 6000
 Sfoff -67
 StTor -225
 KTor1 0
 KTor2 0
 KTor3 0
 KTor4 0
 Blim 200
 FScale 18459
 PScale 12124
 CodeP1 2688
 Wmax 32000
 KwV 0
 WCny -2000
 KuVth 0
 KuVf 0
 KuVr 0
 Kufmx 15000
 Kurmx 15000
 KuNy 2048
 KuNyf 0
 KuNyr 0
 Vlim 200
 ThF 40
 Bclose 0
 BcloseS 2000
 ESFLAG 15
 IActAf 24395
 IActAr 24395
 AB1 200
 AB2 -105
 AB3 21839
 DifBpMx 260
 DpvmIn 1000
 Dpvmex 1000
 Gnbmin 4000
 Ck0 11583
 Ck1 11583
 Ck2 -11584
 Ck3 11576
 GfB1 9000
 GfB2 9000
 GfB3 9000
 GfB4 9000
 B1biasm 25
 B2biasm 50
 B3biasm 50
 B4biasm -25
 Bback -50
 Badd -10
 Tbias 0
 TbiasLm 175
 TbiasRm 0
 KTen 5000
 XreqTL -525

XreqTR -620
 GTenL 10000
 GTenR 10000
 IVrfH 16384
 IVrrH 16384
 IVrfP 18579
 IVrrP 14189
 IVrfR 16384
 IVrrR 16384
 IVrfW 18579
 IVrrW 14189
 MHKc -12000
 INKc 20000
 MPKc -6000
 IPCc 5000
 MRKc -5000
 IRCc 20000
 MUKc -1000
 IWCc 30000
 MMf 0
 MMr 0
 KwL1 0
 Kbias 2
 KbiasS 10
 IVrfHO 16384
 IVrrHO 16384
 IVrfPO 16384
 IVrrPO 16384
 IVrfRO 16384
 IVrrRO 16384
 IVrfWO 16384
 IVrrWO 16384
 Hreq -2000
 Preq -1000
 Rbiasm 0
 IPKt 0
 IRKt 0
 IWKt 0
 HCNx+ 0
 HCNx- 0
 HCNy 0
 PCnx+ -30000
 PCnx- -22000
 PCny -1500
 RCnx+ 0
 RCnx- 0
 RCny -17000
 RCyRat 16384
 WCNx+ 0
 WCNx- 0
 Bband 20
 HfMx 10000
 HfMn 32767
 IHCcMn 10000
 PfMx 10000
 PfMn 32767
 IPCcMn 2000
 KModel 32000
 KV1 1994
 KV2 750
 KV3 225
 Kdynf 8000
 Kdynr 8000
 Kuff 0
 Kurf 0
 MMfc 0
 MMrc 0
 Hpftc 2
 NKv -6000
 Ing 155
 Gf1 25000
 Gf2 25000
 Gf3 25000
 Gf4 25000
 Gdf 15000

Gdr 15000
 Flead 0
 Rlead 0
 OPFef 24000
 OPFer 24000
 OPFcf 24000
 OPFcr 24000
 Pkf 3
 Xmaxf 16160
 Exfactf 13
 Xlimcf 16160
 Xlimcf 9920
 Pkr 3
 Xmaxr 16384
 Exfactr 17
 Xlimcr 16384
 Xlimcr 7840
 Bdrycf 0
 Bdrycf 10000
 Bdrycr 13000
 Bdrycr 13000



File: 9-3.PAR
 Comment: Data run params
 9/11/93 Var.Damp.on
 Date: 9 Nov 93 10:23:54

VALF 1000
 Kbar1 6000
 Kbar2 6000
 Kbar3 6000
 Kbar4 6000
 KbarC1 6500
 KbarCr 6500
 XCpre4l -1000
 XCpre4r -1000
 XScale 13500
 XScaleT 20832
 TenPar1 10650
 TenPar2 5717
 TenPar3 8700
 Sff 12000
 Sfc 6000
 Sfoff -67
 StTor -225
 KTor1 0
 KTor2 0
 KTor3 0
 KTor4 0
 Blim 200
 FScale 18459
 PScale 12124
 CodeP1 2688
 Wmex 32000
 KwV 0
 WCry -2000
 KUvth 0
 KUvf 0
 KUvr 0
 Kufmx 15000
 Kurmx 15000
 KUly 2048
 KUlyf 0
 KUlyr 0
 Vlim 200
 THF 40
 Bclose 0
 Bcloses 2000
 ESFLAG 15
 IActAf 24395
 IActAr 24395
 AB1 200
 AB2 -105
 AB3 21839
 DifBpMx 260
 DpvmIn 1000
 Dpvmx 1000
 Gndmin 4000
 Ck0 11583
 Ck1 11583
 Ck2 -11584
 Ck3 11576
 GfB1 9000
 GfB2 9000
 GfB3 9000
 GfB4 9000
 B1biasm 25
 B2biasm 50
 B3biasm 50
 B4biasm -25
 Bback -50
 Badd -10
 Tbias 0
 TbiasLm 175
 TbiasRm 0
 KTen 5000
 XreqTL -525

XreqTR -630
 GTenL 10000
 GTenR 10000
 IVrfH 16384
 IVrrH 16384
 IVrfP 18579
 IVrrP 14189
 IVrfR 16384
 IVrrR 16384
 IVrfW 18579
 IVrrW 14189
 MHKc -12000
 IHCC 20000
 MPKc -6000
 IPCc 5000
 MRKc -5000
 IRCc 20000
 MHKc -1000
 IWCC 30000
 MMf 0
 MMr 0
 Kwl 0
 Kbias 2
 KbiasS 10
 IVrfHO 16384
 IVrrHO 16384
 IVrfPO 16384
 IVrrPO 16384
 IVrfRO 16384
 IVrrRO 16384
 IVrfWO 16384
 IVrrWO 16384
 Hreq -2000
 Preq -1000
 Rbiasm 0
 IPKt 0
 IRKt 0
 IWKt 0
 HCnx+ 0
 HCnx- 0
 HCny 0
 PCnx+ -30000
 PCnx- -22000
 PCny -1500
 JCNx+ 0
 RCnx- 0
 RCny -17000
 RCyRot 16384
 WCnx+ 0
 WCnx- 0
 Bband 20
 HfMx 10000
 HfMn 6000
 IHCcMn 10000
 PFMx 10000
 PFMn 6000
 IPCcMn 2000
 KModel 32000
 KV1 1994
 KV2 750
 KV3 225
 Kdynf 8000
 Kdynr 8000
 Kuff 0
 Kurf 0
 MHfc 0
 MMrc 0
 Hpftc 2
 MKv -6000
 Ing 155
 Gf1 25000
 Gf2 25000
 Gf3 25000
 Gf4 25000
 Gdf 15000

Gdr 15000
 Flood 0
 Rleat 0
 OPfef 24000
 OPfer 24000
 OPfcf 24000
 OPfcr 24000
 Pkf 3
 Xmaxf 16160
 Exfactf 13
 Xlimcf 16160
 Xlimf 9920
 Pkr 3
 Xmaxr 16384
 Exfactr 17
 Xlimcr 16384
 Xlimr 7840
 Bdrycf 5000
 Bdryf 10000
 Bdrycr 13000
 Bdryr 13000

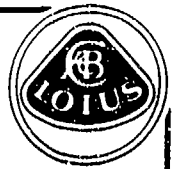


File: 9-4.PAR
 Comment: Locked ten. fixed
 damping
 Date: 9 Nov 93 13:43:13

VALF 1000
 Kbar1 6000
 Kbar2 6000
 Kbar3 6000
 Kbar4 6000
 KbarC1 6500
 KbarCr 6500
 XCpre4l -1000
 XCpre4r -1000
 XScale 13500
 XScaleT 20832
 TenPar1 10650
 TenPar2 5717
 TenPar3 8700
 Sff 12000
 Sfc 6000
 Sfoff -67
 StTor -225
 KTor1 0
 KTor2 0
 KTor3 0
 KTor4 0
 Blim 200
 FScale 18459
 PScale 12124
 CodeP1 2688
 Wmax 32000
 KwV 0
 WCny -2000
 KuVth 0
 KuVf 0
 KuVr 0
 Kufmx 15000
 Kurmx 15000
 KuKy 2048
 KuMyf 0
 KuMyr 0
 Vlim 200
 ThF 40
 Bclose 0
 BcloseS 2000
 ESFLAG 15
 IActAf 24395
 IActAr 24395
 AB1 200
 AB2 -105
 AB3 21839
 DifBpMx 260
 DpvmIn 1000
 DpvmAx 1000
 GnBmin 4000
 Ck0 11583
 Ck1 11583
 Ck2 -11584
 Ck3 11576
 GfB1 9000
 GfB2 9000
 GfB3 9000
 GfB4 9000
 B1biasm 25
 B2biasm 50
 B3biasm 50
 B4biasm -25
 Bback -50
 Badd -10
 Tbias 0
 TbiasLm 175
 TbiasRm 0
 XTen 5000
 XreqTL -605

XreqTR -620
 GTenL 10000
 GTenR 10000
 IVrfH 16384
 IVrrH 16384
 IVrfP 18579
 IVrrP 14189
 IVrfR 16384
 IVrrR 16384
 IVrfW 18579
 IVrrW 14189
 MHKc -12000
 IHCC 20000
 MPKc -6000
 IPCc 5000
 MRKc -5000
 IRCC 20000
 MHKc -1000
 IWCC 30000
 MHf 0
 MHr 0
 Kul1 0
 Kbias 2
 KbiasS 10
 IVrfHO 16384
 IVrrHO 16384
 IVrfPO 16384
 IVrrPO 16384
 IVrfRO 16384
 IVrrRO 16384
 IVrfWO 16384
 IVrrWO 16384
 Hreq -2000
 Preq -1000
 Rbiasm 0
 IPKt 0
 IRKt 0
 IWKt 0
 HCnx+ 0
 HCnx- 0
 HCny 0
 PCnx+ -30000
 PCnx- -22000
 PCny -1500
 RCnx+ 0
 RCnx- 0
 RCny -17000
 RCyRat 16384
 WCnx+ 0
 WCnx- 0
 Bband 20
 HfMx 10000
 HfMn 32767
 IHCCMn 10000
 PfMx 10000
 PfMn 32767
 IPCcMn 2000
 KModal 32000
 KV1 1994
 KV2 750
 KV3 225
 Kdynf 8000
 Kdynr 8000
 Kuff 0
 Kurf 0
 MHfc 0
 MHrc 0
 Hnftc 2
 MKv -6000
 Ing 155
 Gf1 25000
 Gf2 25000
 Gf3 25000
 Gf4 25000
 Gdf 15000

Gdr 15000
 Flead 0
 Rlead 0
 OPFef 24000
 OPFer 24000
 OPFcf 24000
 OPFcr 24000
 Pkf 3
 Xmaxf 16160
 Exfactf 13
 Xlimcf 16160
 Xlimf 9920
 Pkr 3
 Xmaxr 16384
 Exfactr 17
 Xlimcr 16384
 Xlimr 7840
 Bdrycf 0
 Bdryef 10000
 Bdrycr 13000
 Bdryer 13000



File: 10-1.PAR
 Comment: 10/11/93 - Run 1
 Date: 10 Nov 93 9:50:21

VALF 1000
 Kbar1 6000
 Kbar2 6000
 Kbar3 6000
 Kbar4 6000
 KbarC1 6500
 KbarCr 6500
 XCpre4l -1000
 XCpre4r -1000
 XScale 13500
 XScaleT 20832
 TenPar1 10650
 TenPar2 5717
 TenPar3 8700
 Sff 12000
 Sfc 6000
 Sfoff -67
 StTor -225
 KTor1 0
 KTor2 0
 KTor3 0
 KTor4 0
 Slim 200
 Fscale 18459
 PScale 12124
 CodeP1 2688
 Wmax 32000
 KwV 0
 WCny -2000
 KuVth 0
 KuVf 0
 KuVr 0
 Kufmx 15000
 Kurmx 15000
 Kuny 2048
 Kunyf 0
 Kunyr 0
 Vlim 200
 ThF 40
 Bclose 0
 BcloseS 2000
 ESFLAG 15
 IActAr 24395
 IActAr 24395
 AB1 200
 AB2 -105
 AB3 21839
 DifBpMx 260
 DpvmIn 1000
 DpvmMx 1000
 GrBmin 4000
 Ck0 11583
 Ck1 11583
 Ck2 -11584
 Ck3 11576
 GfB1 9000
 GfB2 9000
 GfB3 9000
 GfB4 9000
 B1biasm 25
 B2biasm 50
 B3biasm 50
 B4biasm -25
 Bback -50
 Badd -10
 Tbias 0
 TbiasLm 175
 TbiasRm 0
 KTen 5000
 XreqTL -595
 XreqTR -630

GTenL 10000
 GTenR 10000
 IVrfH 16384
 IVrrH 16384
 IVrfP 18579
 IVrrP 14189
 IVrfR 16384
 IVrrR 16384
 IVrfW 18579
 IVrrW 14189
 MHKc -12000
 IHCc 20000
 MPKc -6000
 IPCc 5000
 MRKc -5000
 IRCc 20000
 MMKc -1000
 IMCc 30000
 MMf 0
 MMr 0
 Kul1 0
 Kbias 2
 KbiasS 10
 IVrfHO 16384
 IVrrHO 16384
 IVrfPO 16384
 IVrrPO 16384
 IVrfRO 16384
 IVrrRO 16384
 IVrfWO 16384
 IVrrWO 16384
 Hreq -2000
 Preq -1000
 Rbiasm 0
 IPKt 0
 IRKt 0
 IMKt 0
 HCnx+ 0
 HCnx- 0
 HCny 0
 PCnx+ -30000
 PCnx- -22000
 PCny -1500
 RCnx+ 0
 RCnx- 0
 RCny -17000
 RCyRot 16384
 WCnx+ 0
 WCnx- 0
 Bband 20
 HfMx 10000
 HfMn 6000
 IHCcMn 10000
 PFMx 10000
 PFMn 6000
 IPCcMn 2000
 KModel 32000
 KV1 1994
 KV2 750
 KV3 225
 Kdynf 8000
 Kdynr 8000
 Kuff 0
 Kurf 0
 MMfc 0
 MMrc 0
 Hpftc 2
 MKv -6000
 Ing 155
 Gf1 25000
 Gf2 25000
 Gf3 25000
 Gf4 25000
 Gdf 15000
 Gdr 15000

Flead 0
 Rlead 0
 OPFef 24900
 OPFer 24000
 OPFcf 24000
 OPFcr 24000
 Pkf 3
 Xmaxf 16160
 Extract 13
 Xlimcf 16160
 Xlimf 9920
 Pkr 3
 Xmaxr 16384
 Extractr 17
 Xlimcr 16384
 Xlimr 7840
 Bdrycf 5000
 Bdryf 10000
 Bdrycr 13000
 Bdryr 13000



File: 10-2.PAR
 Comment: 10/11/93 - Lower
 tension (-190)
 Date: 10 Nov 93 10:03:00

VALF 1000
 Kbar1 6000
 Kbar2 6000
 Kbar3 6000
 Kbar4 6000
 KbarC1 6500
 KbarCr 6500
 XCpre4l -1000
 XCpre4r -1000
 XScale 13500
 XScaleT 20832
 TenPar1 10650
 TenPar2 5717
 TenPar3 8700
 Sff 12000
 Sfc 6000
 Sfoff -67
 StTor -225
 KTor1 0
 KTor2 0
 KTor3 0
 KTor4 0
 Blim 200
 FScale 18459
 PScale 12124
 CodeP1 2688
 Wmax 32000
 Kw 0
 WCny -2000
 KuVth 0
 KuVf 0
 KuVr 0
 Kufmx 15000
 Kurmx 15000
 KuNy 2048
 KuNyf 0
 KuNyr 0
 Vlim 200
 Thf 40
 Bclose 0
 BcloseS 2000
 ESFLAG 15
 IActAf 24395
 IActAr 24395
 AB1 200
 AB2 -105
 AB3 21839
 DifBpMx 260
 DpvmIn 1000
 DpvmMax 1000
 JnBmin 4000
 Ck0 11583
 Ck1 11583
 Ck2 -11584
 Ck3 11576
 GfB1 9000
 GfB2 9000
 GfB3 9000
 GfB4 9000
 B1biasm 25
 B2biasm 50
 B3biasm 50
 B4biasm -25
 Bback -50
 Badd -10
 Tbias 0
 TbiasLm 175
 TbiasRm 0
 KTen 5000
 XreqTL -505

XreqTR -570
 GTenL 10000
 GTenR 10000
 IVrfH 16384
 IVrrH 16384
 IVrfP 18579
 IVrrP 14189
 IVrfR 16384
 IVrrR 16384
 IVrfW 18579
 IVrrW 14189
 MHKc -12000
 IHCC 20000
 MPKc -6000
 IPCc 5000
 MRKc -5000
 IRCc 20000
 MWKc -1000
 IWCc 30000
 MMf 0
 MMr 0
 Kwl1 0
 Kbias 2
 KbiasS 10
 IVrfHO 16384
 IVrrHO 16384
 IVrfPO 16384
 IVrrPO 16384
 IVrfRO 16384
 IVrrRO 16384
 IVrfWO 16384
 IVrrWO 16384
 Hreq -2000
 Preq -1000
 Rbiasm 0
 IPKt 0
 IRKt 0
 IWKt 0
 HCnx+ 0
 HCnx- 0
 HCny 0
 PCnx+ -30000
 PCnx- -22000
 PCny -1500
 RCnx+ 0
 RCnx- 0
 RCny -17000
 RCyRet 16384
 WCnx+ 0
 WCnx- 0
 Bband 20
 HfMx 10000
 HfMn 6000
 IHCCMn 10000
 PFMx 10000
 PFMn 6000
 IPCcMn 2000
 KModel 32000
 KV1 1994
 KV2 750
 KV3 225
 Kdynf 8000
 Kdynr 8000
 Kuff 0
 Kurf 0
 MMfc 0
 MMrc 0
 Hpftc 2
 MKv -6000
 Ing 155
 Gf1 25000
 Gf2 25000
 Gf3 25000
 Gf4 25000
 Gdf 15000

Gdr 15000
 Flead 0
 Rlead 0
 OPFef 24000
 OPFer 24000
 OPFcf 24000
 OPFcr 24000
 Pkf 3
 Xmaxf 16160
 Exfactf 13
 Xlimcf 16160
 Xlimf 9920
 Pkr 3
 Xmaxr 16384
 Exfactr 17
 Xlimcr 16384
 Xlimr 7840
 Bdrycf 5000
 Bdryef 10000
 Bdrycr 13000
 Bdryer 13000



File: 10-3.PAR
 Comment: Bdrycf = 0, Hreq = -
 1500
 Date: 10 Nov 93 10:04:11

VALF 1000
 Kbar1 6000
 Kbar2 6000
 Kbar3 6000
 Kbar4 6000
 KbarCl 6500
 KbarCr 6500
 XCpre4l -1000
 XCpre4r -1000
 XScale 13500
 XScaleT 20832
 TenPar1 10650
 TenPar2 5717
 TenPar3 8700
 Sff 12000
 Sfc 6000
 Sfoff -67
 StTor -225
 KTor1 0
 KTor2 0
 KTor3 0
 KTor4 0
 Blim 200
 FScale 18459
 PScale 12124
 CodeP1 2688
 Wmax 32000
 KwV 0
 WCny -2000
 KuVth 0
 KuVf 0
 KuVr 0
 Kufmx 15000
 Kurmx 15000
 KuNy 2048
 KuNyf 0
 KuNyr 0
 Vlim 200
 ThF 40
 Bclose 0
 Bcloses 2000
 ESFLAG 15
 IActAf 24395
 IActAr 24395
 AB1 200
 AB2 -105
 AB3 21839
 DifBpMx 260
 Dpvmin 1000
 Dpvmax 1000
 GrBmin 4000
 CK0 11583
 CK1 11583
 CK2 -11584
 CK3 11576
 GfB1 9000
 GfB2 9000
 GfB3 9000
 GfB4 9000
 B1biasm 25
 B2biasm 50
 B3biasm 50
 B4biasm -25
 Bback -50
 Badd -10
 Tbias 0
 TbiasLm 175
 TbiasRm 0
 KTen 5000
 XreqTL -505

XreqTR -570
 GTenL 10000
 GTenR 10000
 IVrfH 16384
 IVrrH 16384
 IVrfP 18579
 IVrrP 14189
 IVrfR 16384
 IVrrR 16384
 IVrfW 18579
 IVrrW 14189
 MHKc -12000
 INCC 20000
 MPKc -6000
 IPCC 5000
 MRKc -5000
 IRCC 20000
 MHKc -1000
 IWCC 30000
 MMf 0
 MMr 0
 Kul1 0
 Kbias 2
 KbiasS 10
 IVrfHO 16384
 IVrrHO 16384
 IVrfPO 16384
 IVrrPO 16384
 IVrfRO 16384
 IVrrRO 16384
 IVrfWO 16384
 IVrrWO 16384
 H . q -1500
 Preq -1000
 Rbiasm 0
 IPKt 0
 IRKt 0
 IWKt 0
 HCnx+ 0
 HCnx- 0
 HCny 0
 PCnx+ -30000
 PCnx- -22000
 PCny -1500
 RCnx+ 0
 RCnx- 0
 RCny -17000
 RCyRat 16384
 WCnx+ 0
 WCnx- 0
 Bband 20
 HfMx 10000
 HfMn 6000
 INCCMn 10000
 PfMx 10000
 PfMn 6000
 IPCCMn 2000
 KModal 32000
 KV1 1994
 KV2 750
 KV3 225
 Kdynf 8000
 Kdynr 8000
 Kuff 0
 Kurf 0
 MMfc 0
 MMrc 0
 Hpftc 2
 MKv -6000
 Ing 155
 Gf1 25000
 Gf2 25000
 Gf3 25000
 Gf4 25000
 Gdf 15000

Gdr 15000
 Flead 0
 Rlead 0
 OPFef 24000
 OPFer 24000
 OPFcf 24000
 OPFcr 24000
 Pkf 3
 Xmaxf 16160
 Exfactf 13
 Xlimcf 16160
 Xlimcf 9920
 Pkr 3
 Xmaxr 16384
 Exfactr 17
 Xlimcr 16384
 Xlimcr 7840
 Bdrycf 0
 Bdryef 10000
 Bdrycr 13000
 Bdryer 13000



File: 10-4.PAR
 Comment: Hreq=-2000, GTenL/R =
 15000
 Date: 10 Nov 93 10:13:12

VALF 1000
 Kbar1 6000
 Kbar2 6000
 Kbar3 6000
 Kbar4 6000
 KbarCl 6500
 KbarCr 6500
 XCpre4l -1000
 XCpre4r -1000
 XScale 13500
 XScaleT 20832
 TenPar1 10650
 TenPar2 5717
 TenPar3 8700
 Sff 12000
 Sfc 6000
 Sfoff -67
 StTor -225
 KTor1 0
 KTor2 0
 KTor3 0
 KTor4 0
 Blim 200
 FScale 18459
 PScale 12124
 CodeP1 2688
 Wmax 32000
 KwV 0
 WCny -2000
 KuVth 0
 KuVf 0
 KuVr 0
 Kufmx 15000
 Kurmx 15000
 KUNy 2048
 KUNyf 0
 KUNyr 0
 Vlim 200
 ThF 40
 Bclose 0
 BcloseS 2000
 ESFLAG 15
 IActAf 24395
 IActAr 24395
 AB1 200
 AB2 -105
 AB3 21839
 DifBpMx 260
 DpVmin 1000
 DpVmax 1000
 GnBmin 4000
 Ck0 11583
 Ck1 11583
 Ck2 -11584
 Ck3 11576
 GfB1 9000
 GfB2 9000
 GfB3 9000
 GfB4 9000
 B1biasm 25
 B2biasm 50
 B3biasm 50
 B4biasm -25
 Bback -50
 Badd -10
 Tbias 0
 TbiasLm 175
 TbiasRm 0
 KTen 5000
 XreqTL -505

XreqTR -570
 GTenL 15000
 GTenR 15000
 IVrfH 16384
 IVrrH 16384
 IVrfP 18579
 IVrrP 14189
 IVrfR 16384
 IVrrR 16384
 IVrfW 18579
 IVrrW 14189
 MHKc -12000
 IMC 20000
 MPKc -6000
 IPCc 5000
 MRKc -5000
 IRCc 20000
 MWKc -1000
 IWCC 30000
 MMf 0
 MMr 0
 Kwl 0
 Kbias 2
 KbiasS 10
 IVrfHO 16384
 IVrrHO 16384
 IVrfPO 16384
 IVrrPO 16384
 IVrfRO 16384
 IVrrRO 16384
 IVrfWO 16384
 IVrrWO 16384
 Hreq -2000
 Preq -1000
 Rbiasm 0
 IPKt 0
 IRKt 0
 IWKt 0
 HCnx+ 0
 HCnx- 0
 HCny 0
 PCnx+ -30000
 PCnx- -22000
 PCny -1500
 RCnx+ 0
 RCnx- 0
 RCny -17000
 RCyRat 16384
 WCnx+ 0
 WCnx- 0
 Bband 20
 HfMx 10000
 HfMn 6000
 IHCcMn 10000
 PfMx 10000
 PfMn 6000
 IPCcMn 2000
 KModel 32000
 KV1 1994
 KV2 750
 KV3 225
 Kdynf 8000
 Kdynr 8000
 Kuff 0
 Kurf 0
 MMfc 0
 MMrc 0
 Hpftc 2
 MKv -6000
 Ing 155
 Gf1 25000
 Gf2 25000
 Gf3 25000
 Gf4 25000
 Gdf 15000

Gdr 15000
 Flead 0
 Rlead 0
 OPFef 24000
 OPFer 24000
 OPFcf 24000
 OPFcr 24000
 Pkf 3
 Xmaxf 16160
 Exfactf 13
 Xlimcf 16160
 Xlimcf 9920
 Pkr 3
 Xmaxr 16384
 Exfactr 17
 Xlimcr 16384
 Xlimcr 7840
 Bdrycf 0
 Bdryef 10000
 Bdrycr 13000
 Bdryer 13000



File: 10-5.PAR
 Comment: Pfmn = 5000
 Date: 10 Nov 93 10:39:29

VALF 1000
 Kbar1 6000
 Kbar2 6000
 Kbar3 6000
 Kbar4 6000
 KbarCl 6500
 KbarCr 6500
 XCpre4l -1000
 XCpre4r -1000
 XScale 13500
 XScaleT 20832
 TenPar1 10650
 TenPar2 5717
 TenPar3 8700
 Sff 12000
 Sfc 6000
 Sfoff -67
 StTor -225
 KTor1 0
 KTor2 0
 KTor3 0
 KTor4 0
 Blim 200
 FScale 18459
 PScale 12124
 CodeP1 2688
 Wmax 32000
 KwV 0
 WCny -2000
 KuVth 0
 KuVf 0
 KuVr 0
 Kufmx 15000
 Kurmx 15000
 KuNy 2048
 KuNyf 0
 KuNyr 0
 Vlim 200
 THF 40
 Bclose 0
 BcloseS 2000
 ESFLAG 15
 IActAf 24395
 IActAr 24395
 AB1 200
 AB2 -105
 AB3 21839
 DifBpMx 260
 DpvmIn 1000
 DpvmMx 1000
 GrBmin 4000
 Ck0 11583
 Ck1 11583
 Ck2 -11584
 Ck3 11576
 GfB1 9000
 GfB2 9000
 GfB3 9000
 GfB4 9000
 B1biasm 25
 B2biasm 50
 B3biasm 50
 B4biasm -25
 Bback -50
 Badd -10
 Tbias 0
 TbiasLm 175
 TbiasRm 0
 KTen 5000
 XreqTL -505
 XreqTR -570

GTenL 15000
 GTenR 15000
 IVrfH 16384
 IVrrH 16384
 IVrfP 18579
 IVrrP 14189
 IVrfR 16384
 IVrrR 16384
 IVrfW 18579
 IVrrW 14189
 MHKc -12000
 IHKc 20000
 MPKc -6000
 IPCc 5000
 MRKc -5000
 IRCc 20000
 MWKc -1000
 IWCc 30000
 MMf 0
 MMr 0
 Kw1 0
 Kbias 2
 KbiasS 10
 IVrfHO 16384
 IVrrHO 16384
 IVrfPO 16384
 IVrrPO 16384
 IVrfRO 16384
 IVrrRO 16384
 IVrfWO 16384
 IVrrWO 16384
 Hreq -2000
 Preq -1000
 Rbiasm 0
 IPKt 0
 IRKt 0
 IWKt 0
 HCnx+ 0
 HCnx- 0
 HCny 0
 PCnx+ -30000
 PCnx- -22000
 PCny -1500
 RCnx+ 0
 RCnx- 0
 RCny -17000
 RCyRat 16384
 WCnx+ 0
 WCnx- 0
 Bbend 20
 HfMx 10000
 HfMn 6000
 IHCCMn 10000
 PfMx 10000
 PfMn 5000
 IPCCMn 2000
 KModel 32000
 KV1 1994
 KV2 750
 KV3 225
 Kdynf 8000
 Kdynr 8000
 Kuff 0
 Kurf 0
 MMfc 0
 MMrc 0
 Hpftc 2
 MKv -6000
 Ing 155
 Gf1 25000
 Gf2 25000
 Gf3 25000
 Gf4 25000
 Gdf 15000
 Gdr 15000

Flead 0
 Rlead 0
 OPFef 24000
 OPFer 24000
 OPFcf 24000
 OPFcr 24000
 Pkf 3
 Xmaxf 16160
 Exfactf 13
 Xlimcf 16160
 Xlimef 9920
 Pkr 3
 Xmaxr 16384
 Exfactr 17
 Xlimcr 16384
 Xlimer 7840
 Bdrycf 0
 Bdryef 10000
 Bdrycr 13000
 Bdryer 13000



File: 10-6.PAR
 Comment: IPCcMn 1000, PFMx
 9000 DRA data set
 Date: 10 Nov 93 11:23:02

VALF 1000
 Kbar1 6000
 Kbar2 6000
 Kbar3 6000
 Kbar4 6000
 KbarCl 6500
 KbarCr 6500
 XCpre4l -1000
 XCpre4r -1000
 XScale 13500
 XScaleY 20832
 TenPar1 10650
 TenPar2 5717
 TenPar3 8700
 Sff 12000
 Sfc 6000
 Sfoff -67
 StTor -225
 KTor1 0
 KTor2 0
 KTor3 0
 KTor4 0
 Blim 200
 FScale 18459
 PScale 12124
 CodeP1 2688
 Wmax 32000
 KwV 0
 Wcny -2000
 KuVth 0
 KuVf 0
 KuVr 0
 Kufmx 15000
 Kurmx 15000
 Kuny 2048
 Kunyf 0
 Kunyr 0
 Vlim 200
 ThF 40
 Bclose 0
 BcloseS 2000
 ESFLAG 15
 IActAf 24395
 IActAr 24395
 AB1 200
 AB2 -105
 AB3 21839
 Dif8pMx 260
 DpvmIn 1000
 Dpvmx 1000
 Gn8min 4000
 Ck0 11583
 Ck1 11583
 Ck2 -11584
 Ck3 11576
 GfB1 9000
 GfB2 9000
 GfB3 9000
 GfB4 9000
 B1biasm 25
 B2biasm 50
 B3biasm 50
 B4biasm -25
 Bback -50
 Badd -10
 Tbias 0
 TbiasLm 175
 TbiasRm 0
 KTen 5000
 XreqTL -525

XreqTR -560
 GTenL 15000
 GTenR 15000
 IVrfH 16384
 IVrrH 16384
 IVrfP 18579
 IVrrP 14189
 IVrfR 16384
 IVrrR 16384
 IVrfW 18579
 IVrrW 14189
 MHKc -12000
 IHKc 20000
 MPKc -6000
 IPCc 5000
 MRKc -5000
 IRCC 20000
 MWKc -1000
 IWCC 30000
 MMf 0
 MMr 0
 Kwl1 0
 Kbias 2
 KbiasS 10
 IVrfHO 16384
 IVrrHO 16384
 IVrfPO 16384
 IVrrPO 16384
 IVrfRO 16384
 IVrrRO 16384
 IVrfWO 16384
 IVrrWO 16384
 Hreq -2000
 Preq -1000
 Rbiasm 0
 IPKt 0
 IRKt 0
 IWKt 0
 HCnx+ 0
 HCnx- 0
 HCny 0
 PCnx+ -30000
 PCnx- -22000
 PCny -1500
 RCnx+ 0
 RCnx- 0
 RCny -17000
 RCyRat 16384
 WCnx+ 0
 WCnx- 0
 Bband 20
 HfMx 10000
 HfMn 6000
 IHCCMn 10000
 PFMx 9000
 PFMn 5000
 IPCcMn 1000
 KModal 32000
 KV1 1994
 KV2 750
 KV3 225
 Kdynf 8000
 Kdynr 8000
 Kuff 0
 Kurf 0
 MMfc 0
 MMrc 0
 Hpftc 2
 MKv -6000
 Ing 155
 Gf1 25000
 Gf2 25000
 Gf3 25000
 Gf4 25000
 Gdf 15000

Gdr 15000
 Flead 0
 Rlead 0
 OPFef 24000
 OPFer 24000
 OPFcf 22000
 OPFcr 24000
 Pkf 3
 Xmaxf 16160
 Exfactf 13
 Xlimcf 16160
 Xlimef 9920
 Pkr 3
 Xmaxr 16384
 Exfactr 17
 Xlimcr 16384
 Xlimr 7840
 Bdrycf 0
 Bdryef 10000
 Bdrycr 13000
 Bdryer 13000